

भारत सरकार **GOVERNMENT OF INDIA**  
रेल मंत्रालय **MINISTRY OF RAILWAYS**  
(रेलवे बोर्ड **RAILWAY BOARD**)

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New Delhi, dated: 30.05.2018

**Principal Chief Mechanical Engg.**  
**All Zonal Railways.**

**Sub: Attention to LHB Wheel Disc.**

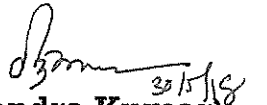
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There is sudden spurt in the cases of cracks of LHB wheels in recent past. In view of above, following instructions are reiterated for immediate compliance on Zonal Railways:

1. Wheel tapping to be ensured on washing pit line.
2. The shelling and wheel flat limits as advised by RDSO for LHB wheels to be followed scrupulously. (MC/WA/Genl., dt. 01.11.17)
3. Maintenance of brake system including WSP to be ensured as per codal provisions and instructions issued by RDSO.
4. For ensuring proper examination of wheels, cleaning of all vulnerable locations of disc may be ensured during primary maintenance in depots.

In view of criticality of the matter, CRSE's / CWE's will monitor the maintenance process of LHB coaches in the depots and workshops, particularly in reference to Brake gear and Wheel disc, for next 3 months. In case of any doubt on wheel, the coach should be invariably made sick for further inspection.

May please ensure strict compliance.

  
(Virendra Kumar)  
Adviser (Mechanical Engg.)  
Railway Board

Copy to : ED/Carriage/RDSO/LKO.